

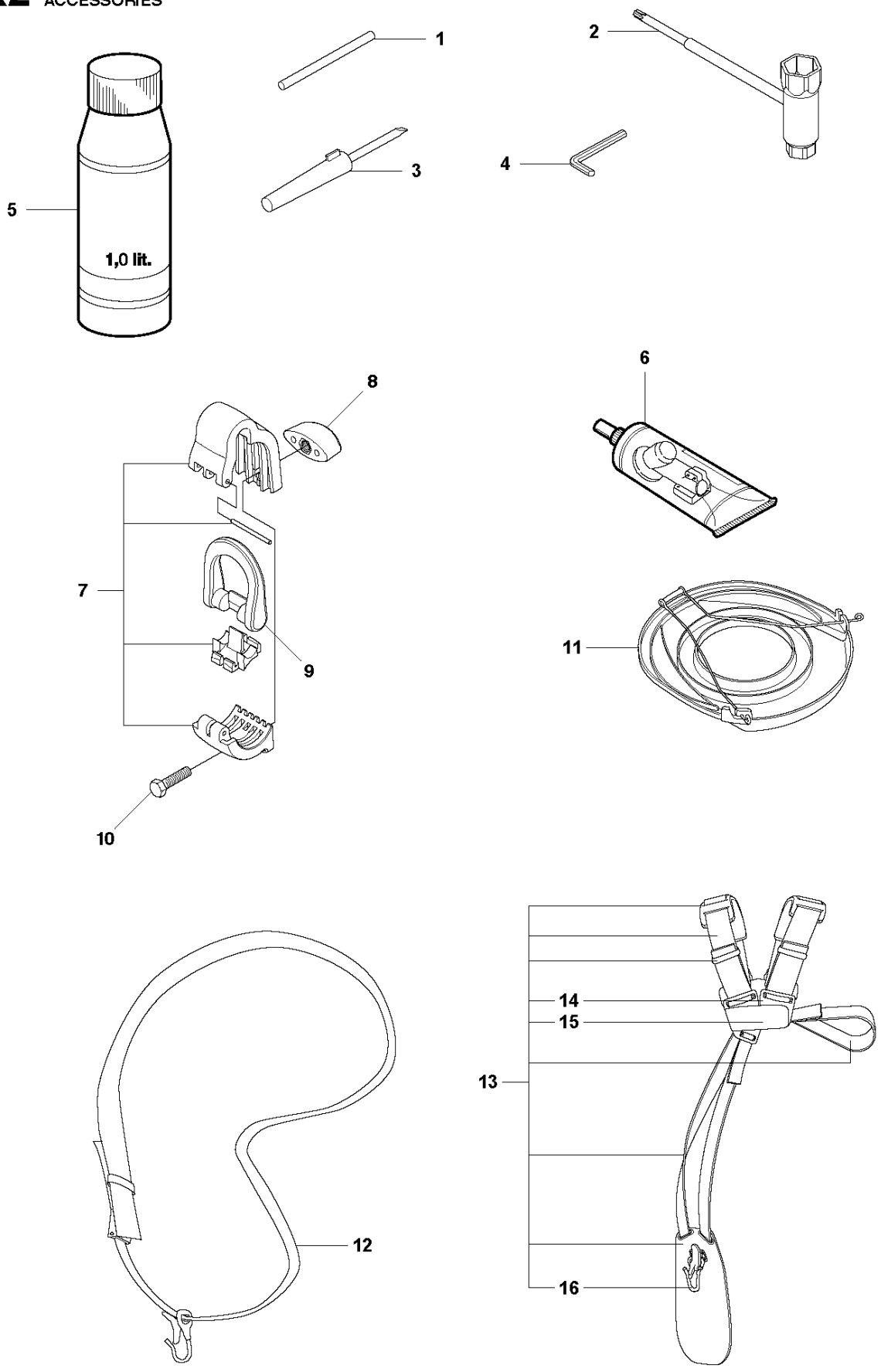


# SPARE PARTS LIST

BRUSHCUTTERS/CLEARING SAWS

525 RX

**R2** 524L, 525L, LS, LST, LK, RJX, RJD, RS, RX, RXT, RK  
ACCESSORIES

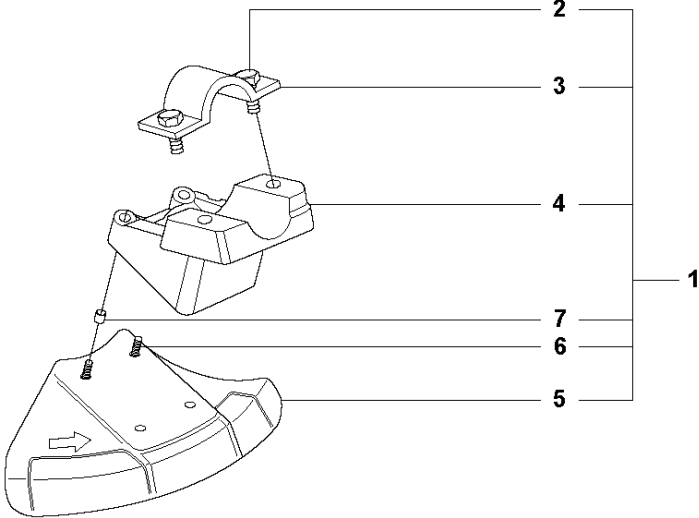


## ACCESSORIES

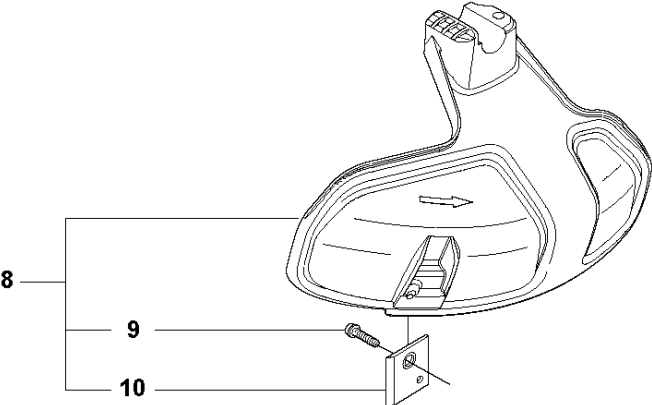
525 RX

Ref	Part No	Description	Remark	QTY	KIT
1	502 28 59-01	STOP		1	
2	575 73 82-02	COMBINATION WRENCH		1	
3	501 60 02-03	SCREWDRIVER		1	
4	502 21 58-01	L-NYCKEL		1	
5	531 00 92-48	FILTER OIL		1	
6	503 97 64-01	GREASE		1	
7	537 35 36-01	LOOP		1	
8	537 13 04-02	KNOB		1	7
9	537 35 01-01	LOOP		1	7
10	725 23 31-51	SCREW		1	7
11	537 31 29-01	TRANSPORT GUARD	200 - 275mm	1	
12	537 21 62-01	HARNESS		1	
12	537 21 62-02	HARNESS	USA	1	
13	537 21 63-01	HARNESS		1	
13	537 21 63-02	HARNESS	USA	1	
14	503 73 40-01	FRONT PIECE		1	13
15	503 73 41-02	FRONT PIECE		1	13
16	502 02 28-02	WELT HOOK		1	13

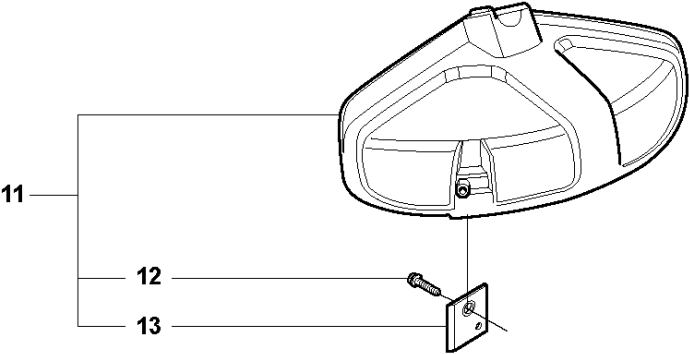
**R1** 525 RX, RXT, RK  
ACCESSORIES



524L, 525L, LS, LST, LK, RJX, RJD, RS, RX, RXT, RK



524L, 525L, LS, LST, LK, RJX, RJD, RS, RX, RXT, RK

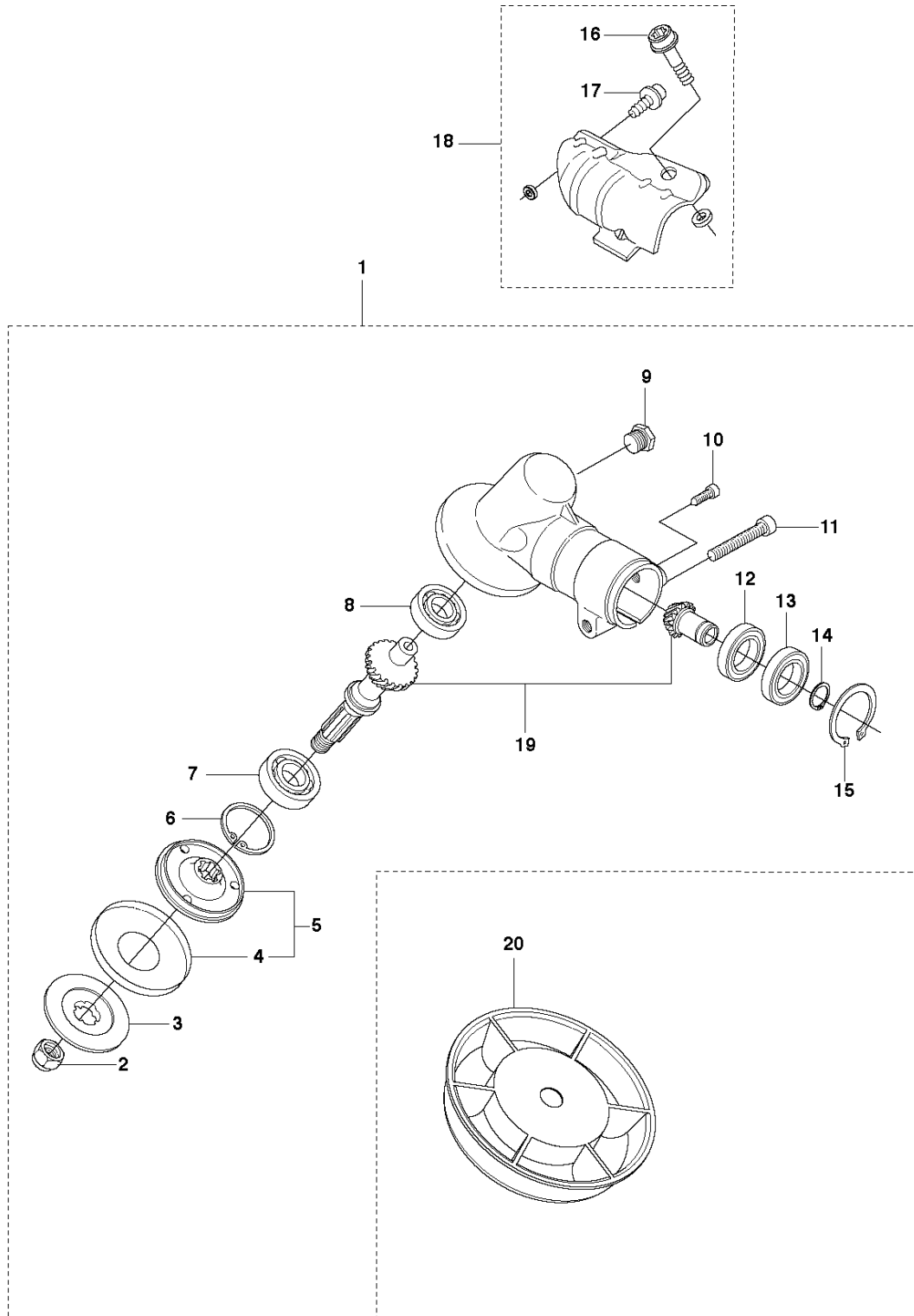


## ACCESSORIES

525 RX

Ref	Part No	Description	Remark	QTY	KIT
1	537 29 95-01	SAW BLADE GUARD	RX, RXT, RK	1	
2	573 99 43-04	SCREW IHSCFMO		2	1
3	537 04 75-01	CLAMP		1	1
4	537 29 34-01	ADAPTER		1	1
5	537 21 71-01	SAW BLADE GUARD		1	1
6	503 20 03-16	SCREW IHSCFM		4	1
7	574 03 95-01	LOCKING NUT		4	1
8	503 97 71-01	TRIMMER GUARD		1	
9	503 21 07-16	SCREW IHSCFT		1	8
10	503 79 88-01	BLADE		1	8
11	503 93 42-02	COMBI GUARD		1	
12	503 21 07-16	SCREW IHSCFT		1	11
13	503 79 88-01	BLADE		1	11

**A1** 524L, 525L, LS, LK, RJX, RJD, RS, RX, RXT, RK  
BEVEL GEAR

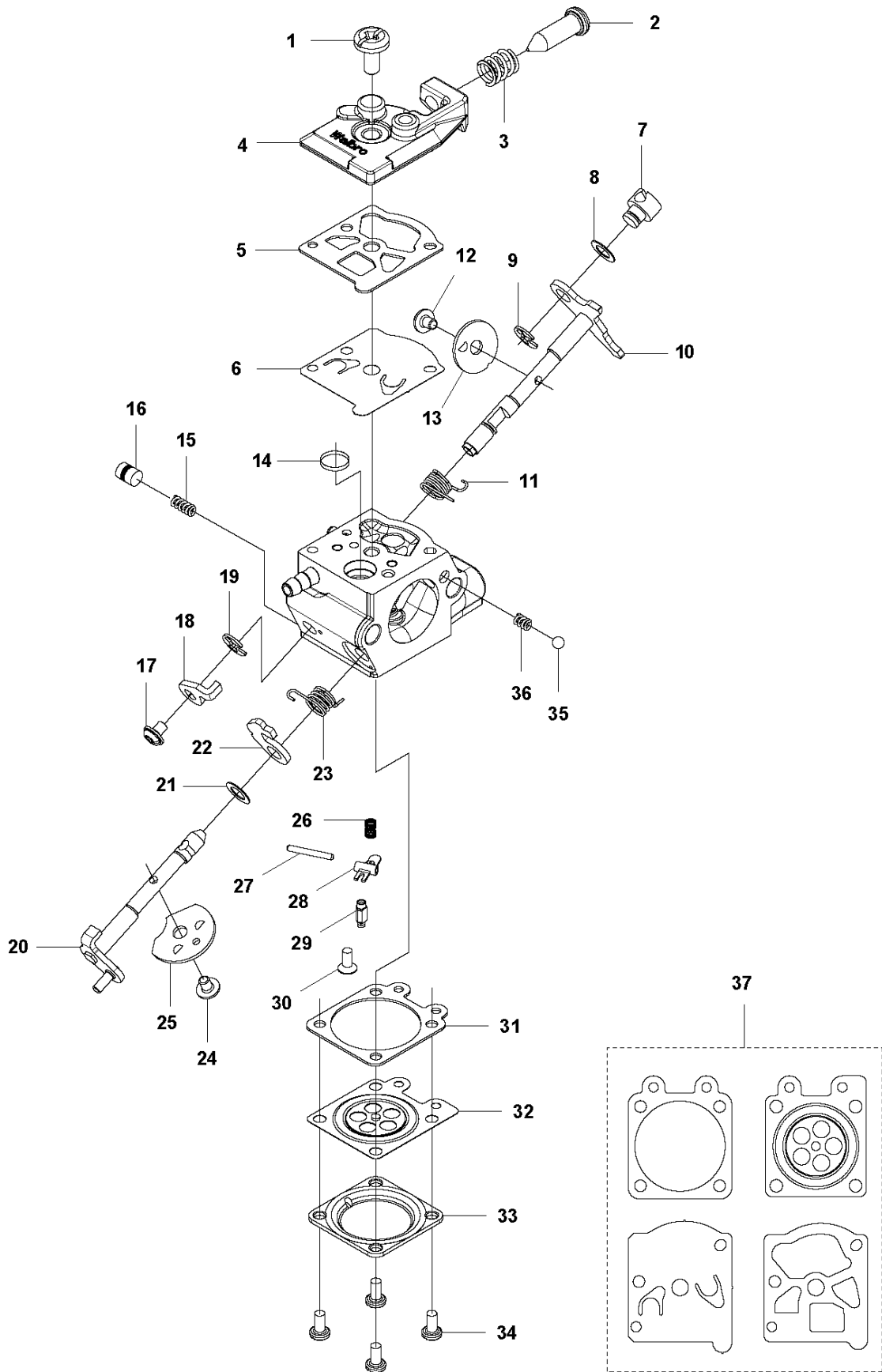


## BEVEL GEAR

525 RX

Ref	Part No	Description	Remark	QTY	KIT
1	537 19 92-02	BEVEL GEAR ASSY		1	
2	503 85 63-01	NUT		1	1
3	537 28 56-01	SUPPORT FLANGE		1	1
4	537 29 26-01	CUP		1	1
5	537 23 49-01	DRIVER ASSY		1	1
6	735 31 28-10	CIRCLIP		1	1
7	503 25 24-01	BALL BEARING		1	1
8	738 21 98-00	BALL BEARING		1	1
9	503 20 15-01	SCREW IHHM		1	1
10	503 20 14-12	SCREW IHSCFMO		1	1
11	503 20 07-25	SCREW IHSCFM		1	1
12	738 21 99-00	BALL BEARING		1	1
13	738 21 99-02	BALL BEARING		1	1
14	735 31 11-00	CIRCLIP		1	1
15	735 31 25-10	CIRCLIP		1	1
16	544 21 84-20	SCREW ITXSCM		1	18
17	501 98 10-01	SCREW ITXSCM		1	18
18	574 30 69-03	CLAMP		1	
19	537 04 10-01	GEAR WHEEL KIT		1	1
20	503 89 01-01	SUPPORT CUP		1	

**Q** 524, 525  
CARBURETOR



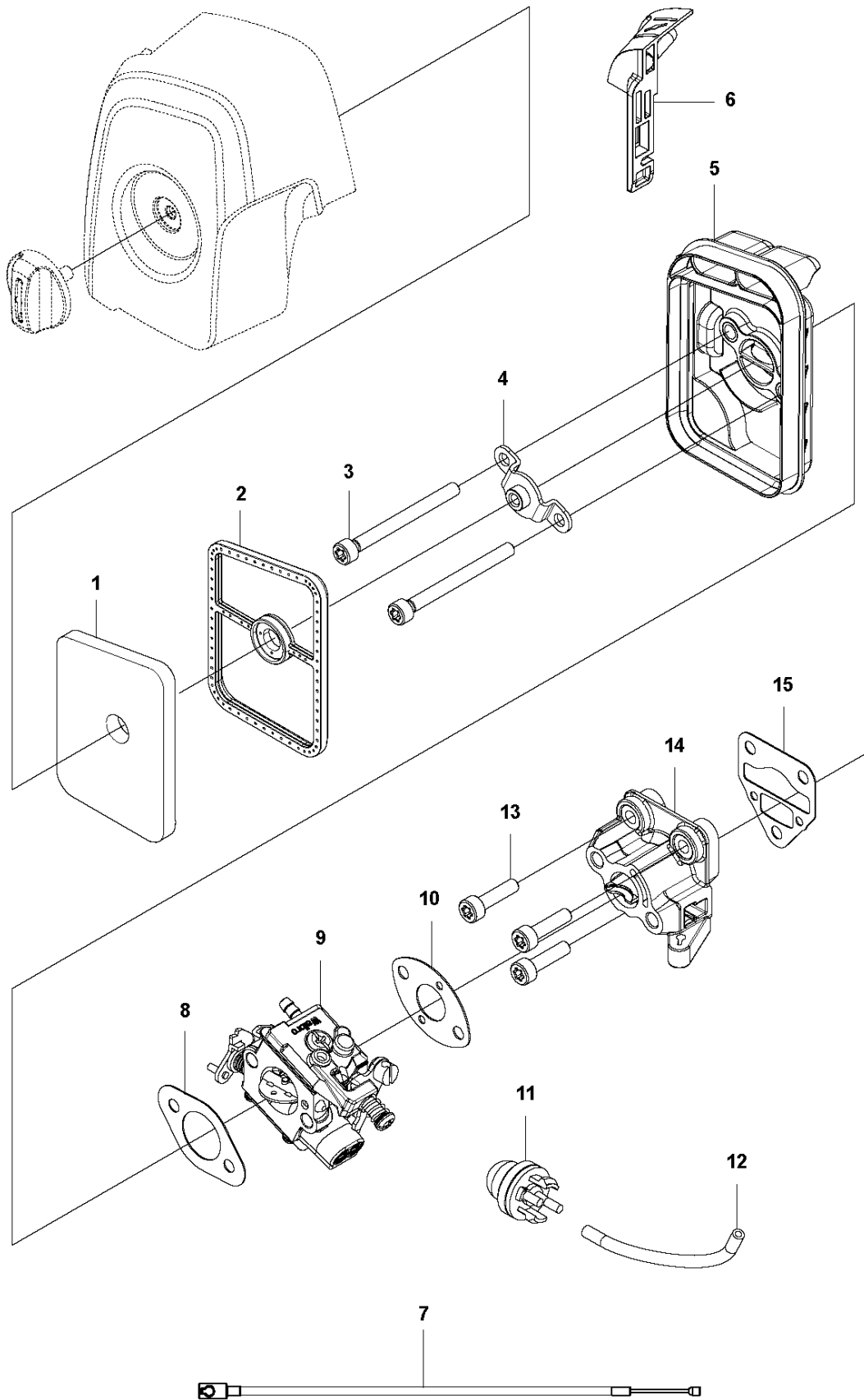


## CARBURETOR

525 RX

Ref	Part No	Description	Remark	QTY KIT
1	520 97 63-01	SCREW		1
2	577 81 57-01	SCREW		1
3	513 59 32-01	SPRING		1
4	579 19 06-01	COVER		1
5	520 95 48-01	GASKET		1
6	502 21 36-01	DIAPHRAGM PUMP		1
7	513 40 08-01	SWIVEL		1
8	516 52 42-01	WASHER		1
9	506 73 86-01	RING		1
10	579 19 07-01	SHAFT		1
11	577 81 55-01	SPRING		1
12	520 75 98-01	SCREW		1
13	520 97 86-01	VALVE		1
14	520 95 70-01	SCREEN		1
15	505 05 79-01	SPRING		1
16	584 90 12-01	PISTON ASSY		1
17	520 75 98-01	SCREW		1
18	579 19 08-01	LEVER		1
19	505 05 65-01	RING		1
20	579 19 10-01	SHAFT		1
21	516 52 42-01	WASHER		1
22	584 90 13-01	LEVER		1
23	579 19 11-01	SPRING		1
24	520 75 98-01	SCREW		1
25	581 15 49-01	VALVE		1
26	578 89 54-01	SPRING		1
27	520 97 74-01	PIN		1
28	577 80 72-01	LEVER		1
29	521 08 54-01	VALVE.INLET		1
30	577 80 71-01	SCREW		1
31	516 97 21-01	GASKET METERI		1
32	577 80 70-01	DIAPHRAGM		1
33	514 18 92-01	COVER		1
34	520 97 88-01	SCREW ASSY		4
35	514 24 26-01	BALL		1
36	514 24 33-01	SPRING.CHOKE		1
37	580 68 48-01	GASKET KIT	Coomopes by item 5, 6, 31 and 32	1

**H2** 525 LK, RJX, RX, RXT, RK  
CARBURETOR & AIRFILTER

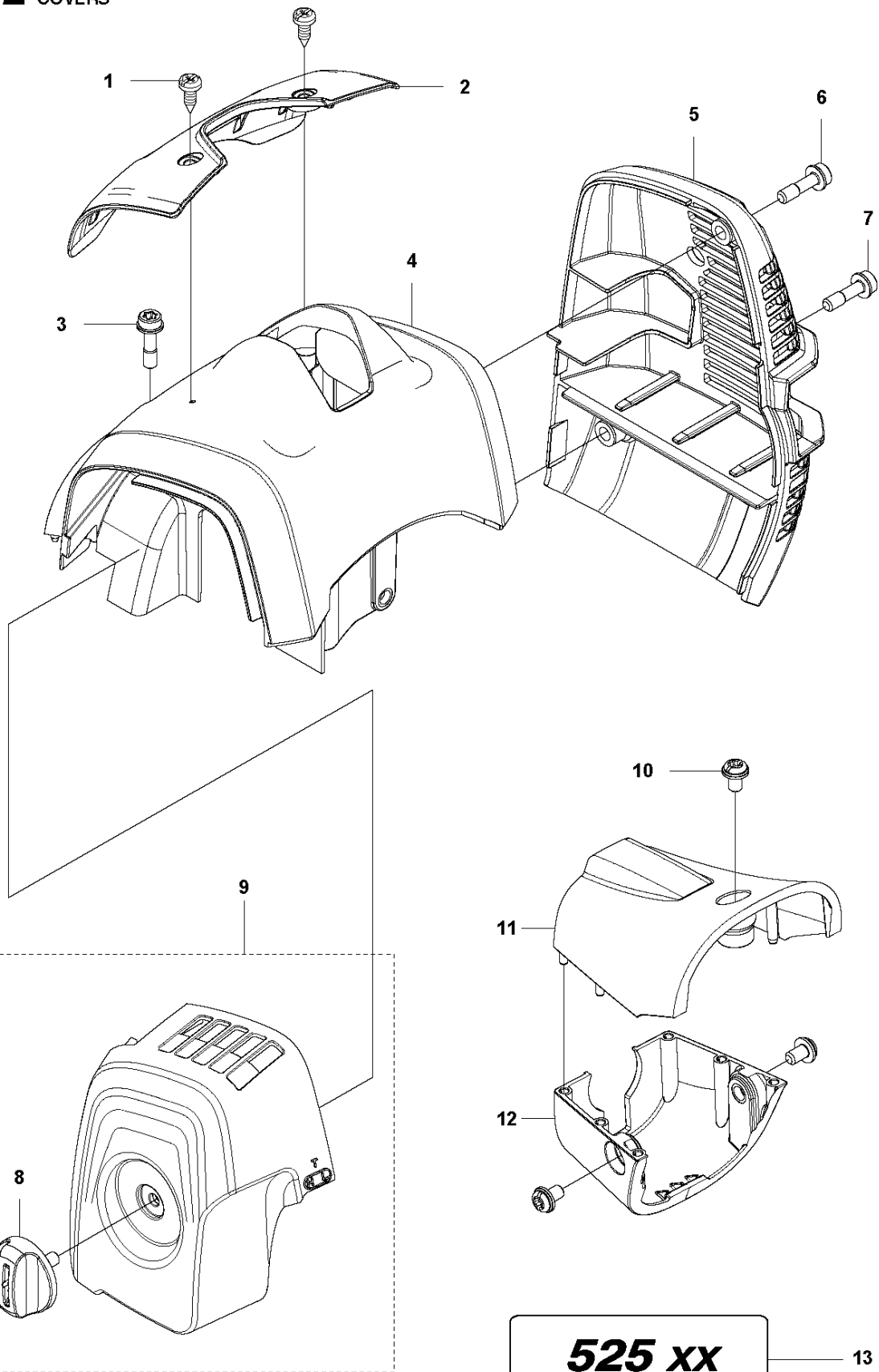


## CARBURETOR &amp; AIR FILTER

525 RX

Ref	Part No	Description	Remark	QTY KIT
1	581 04 74-01	AIR FILTER		1
2	581 45 18-01	AIR FILTER		1
3	580 46 72-01	BOLT		2
4	585 48 85-01	PLATE		1
5	581 04 70-01	FILTER HOUSING		1
6	577 84 83-01	CHOKE CONTROL		1
7	578 86 43-01	THROTTLE CABLE		1
8	577 88 24-02	GASKET		1
9	584 90 14-01	CARBURETTOR		1
10	576 39 91-02	GASKET		1
11	503 93 66-01	PRIMER HOUSING		1
12	577 05 05-01	PIPE		1
13	504 11 43-01	SCREW		3
14	578 90 83-01	INSULATOR		1
15	576 39 89-01	GASKET		1

**G2** 525 LK, RJX, RX, RXT, RK  
COVERS

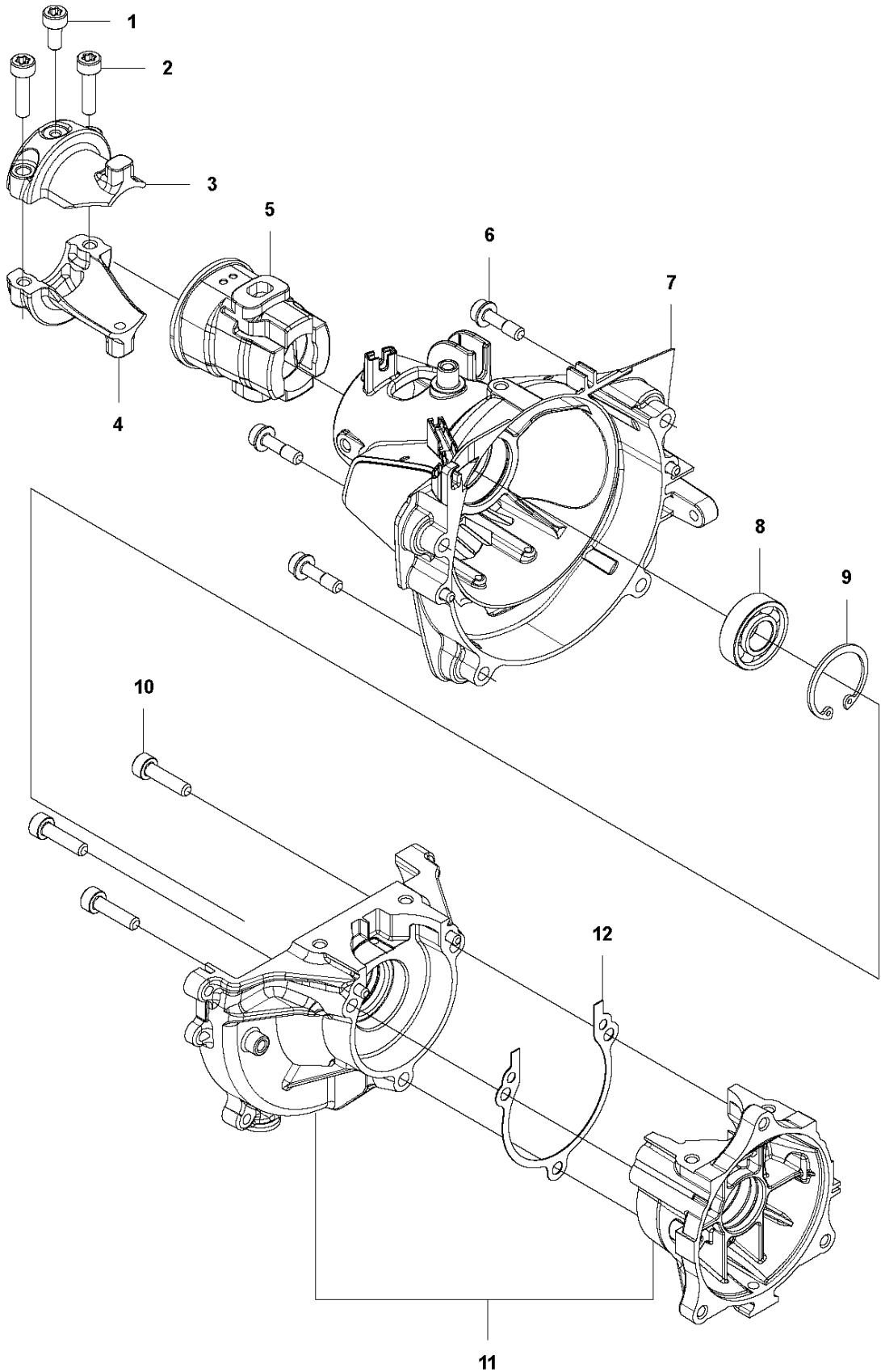


## COVER

525 RX

Ref	Part No	Description	Remark	QTY	KIT
1	503 21 35-12	SCREW CCRPANT		2	
2	576 40 45-01	ARM PROTECTION		1	
3	577 81 54-01	BOLT		1	
4	576 40 43-01	CYLINDER COVER		1	
5	576 40 47-01	MUFFLER GUARD		1	
6	577 81 54-01	BOLT		1	
7	577 81 54-01	BOLT		1	
8	576 99 24-02	KNOB		1	9
9	581 04 73-01	FILTER COVER ASSY		1	
10	544 25 68-01	SCREW		3	
11	577 85 11-01	COVER		1	
12	577 85 10-01	COVER		1	
13	579 44 58-07	DECAL	525RX	1	

**N** 524, 525  
CRANK CASE

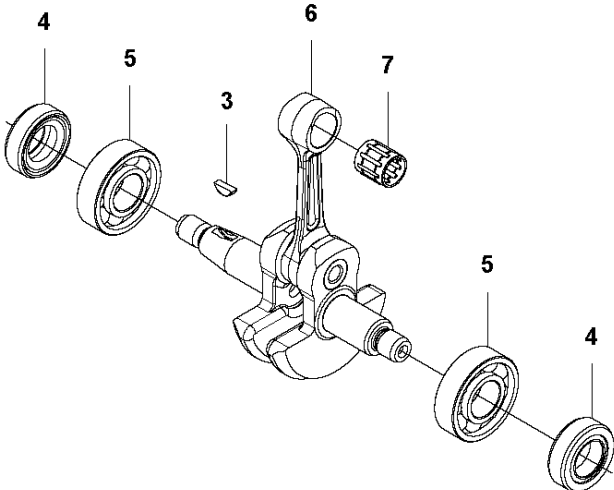
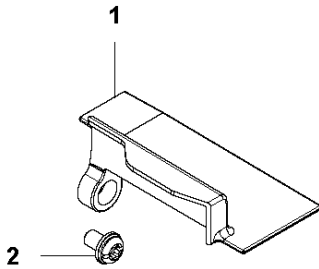


CRANKCASE

525 RX

Ref	Part No	Description	Remark	QTY KIT
1	529 26 81-01	BOLT		1
2	577 94 20-01	BOLT		2
3	576 42 07-02	BRACKET		1
4	576 42 08-02	BRACKET		1
5	576 42 05-01	CUSHION		1
6	577 81 54-01	BOLT		4
7	576 40 41-01	HOUSING		1
8	525 95 32-01	BEARING		1
9	506 60 99-01	RING		1
10	504 11 43-01	SCREW		3
11	581 30 86-01	CRANKCASE		1
12	576 39 95-02	GASKET		1

**P** 524, 525  
CRANK SHAFT



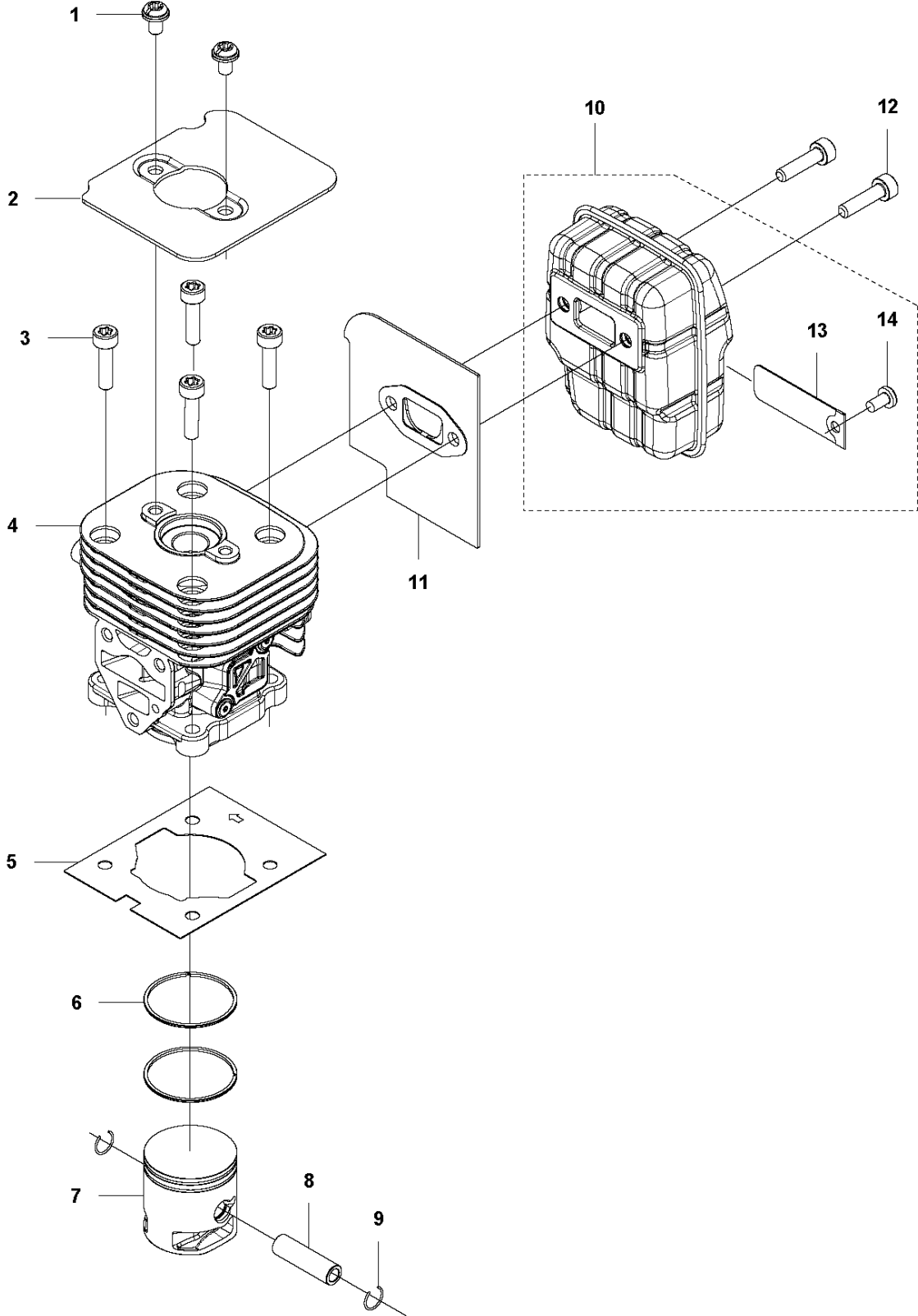


CRANKSHAFT

525 RX

Ref	Part No	Description	Remark	QTY KIT
1	576 40 46-01	MUFFLER		1
2	544 25 68-01	SCREW		1
3	506 68 94-01	KEY		1
4	504 12 15-01	SEALING		2
5	523 07 17-01	BEARING		2
6	579 22 32-01	CRANKSHAFT		1
7	576 40 27-01	BEARING		1

**M** 524, 525  
CYLINDER PISTON & MUFFLER

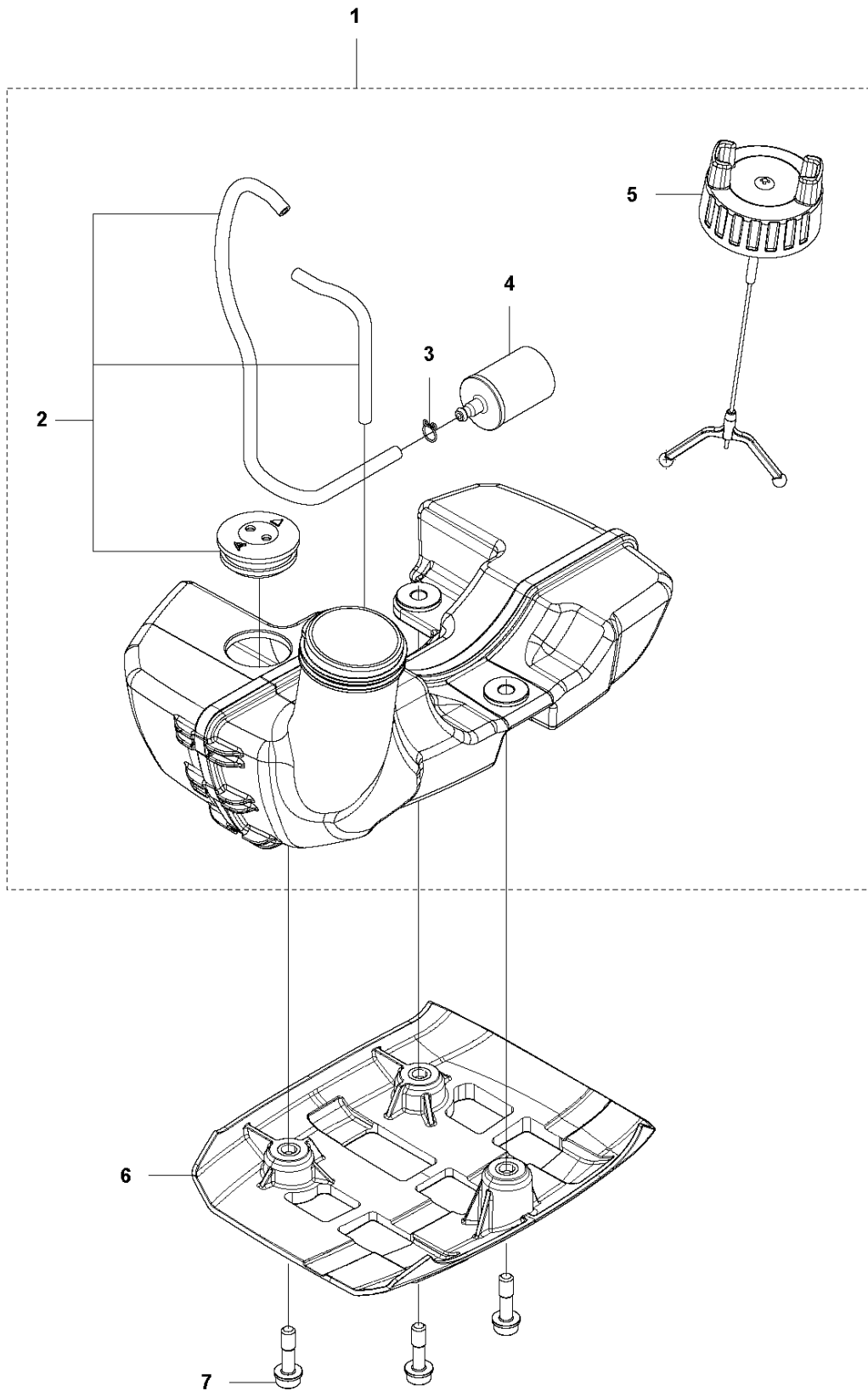


## CYLINDER, PISTON &amp; MUFFLER

525 RX

Ref	Part No	Description	Remark	QTY	KIT
1	544 25 68-01	SCREW		2	
2	578 78 53-01	PLATE		1	
3	504 11 43-01	SCREW		4	
4	577 97 90-01	CYLINDER		1	
5	576 39 87-02	GASKET		1	
6	506 61 81-01	RING		2	
7	577 91 74-01	PISTON		1	
8	505 04 07-01	PIN		1	
9	505 04 52-01	RING		2	
10	585 24 86-01	MUFFLER		1	
10	585 03 29-01	MUFFLER ASSY	Australia / New Zealand	1	
11	578 40 81-01	GASKET		1	
12	504 11 43-01	SCREW		2	
13	580 51 44-01	SPARK ARRESTER		1	10
14	729 57 74-05	SCREW CRPANT		1	10

**K2** 524L, 525LK, RJX, RX, RXT, RK  
FUEL TANK

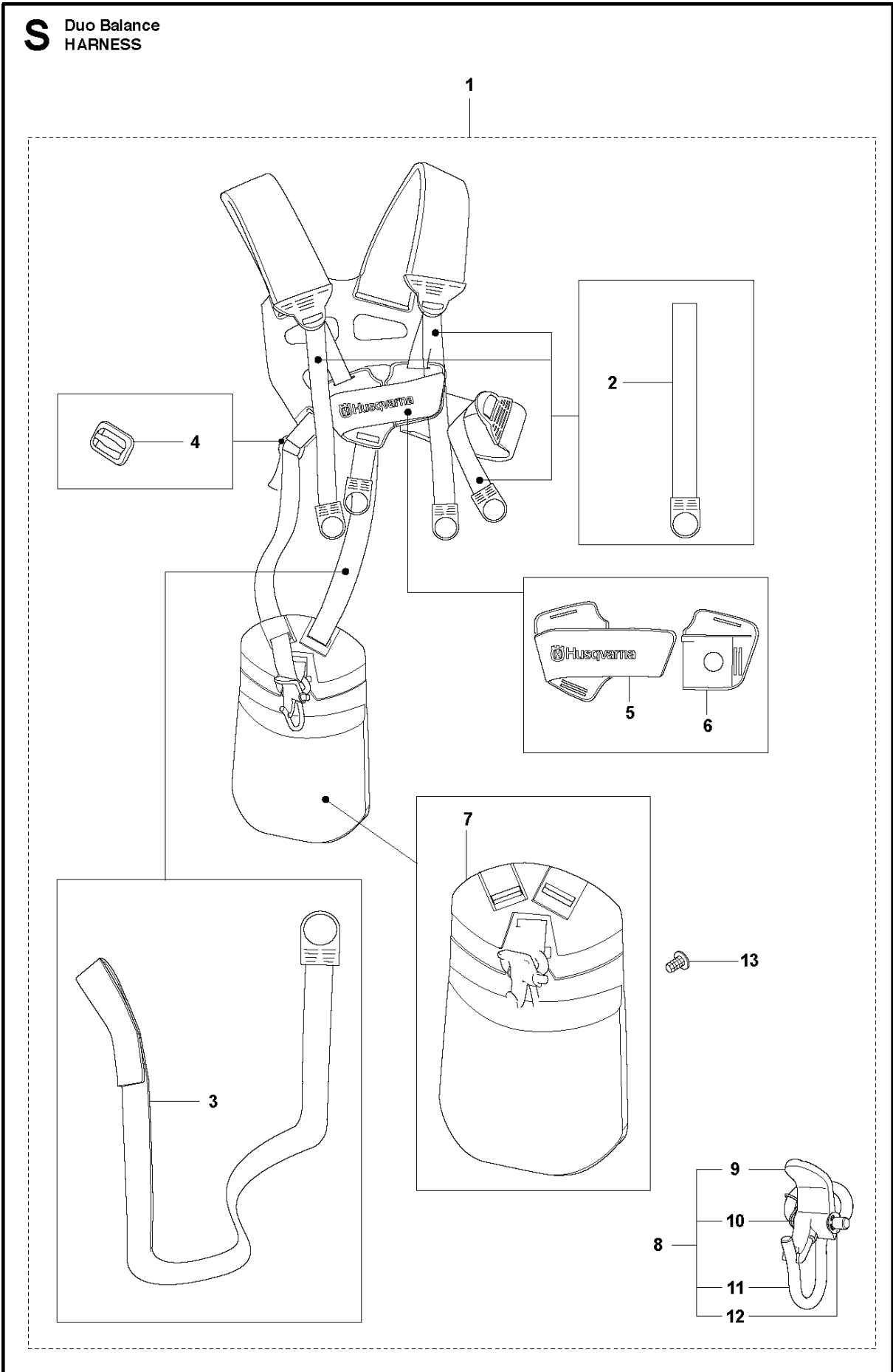


## FUEL TANK

525 RX

Ref	Part No	Description	Remark	QTY	KIT
1	576 40 51-02	FUEL TANK		1	
2	577 50 99-03	PIPE		1	1
3	506 70 70-01	CLIP		1	1
4	503 44 32-01	FILTER		1	1
5	579 64 57-03	TANK CAP		1	1
6	576 40 49-01	SKID PLATE		1	
7	577 81 54-01	BOLT		1	

**S** Duo Balance  
HARNESS

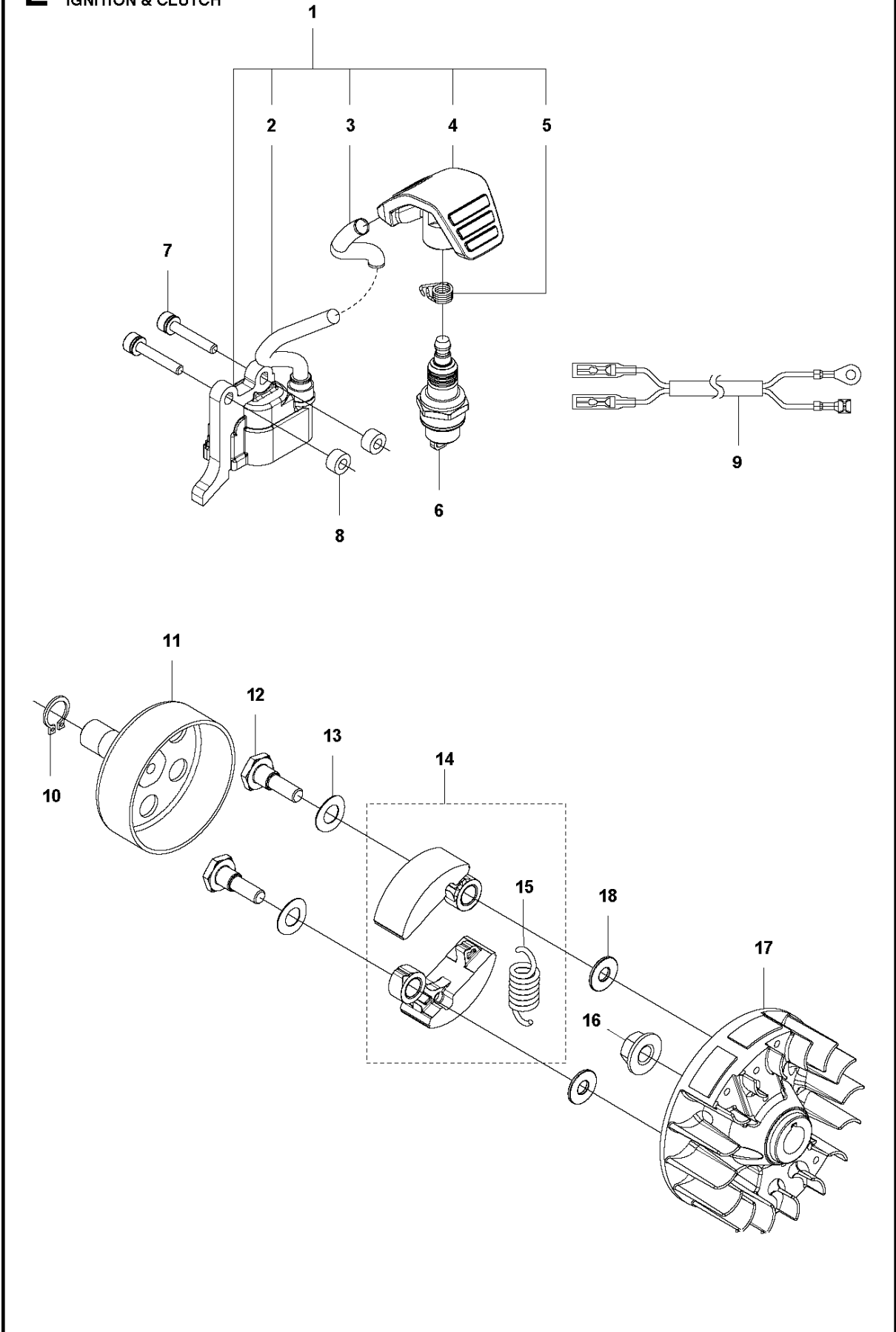


## HARNES

525 RX

Ref	Part No	Description	Remark	QTY KIT	
1	537 27 57-01	HARNES		1	
1	537 27 57-03	HARNES	US	1	1
2	503 99 61-01	BAND		3	1
3	503 99 61-03	BAND		1	1
4	537 11 35-01	RETAINER		1	1
5	537 28 84-01	FRONT PIECE		1	1
6	537 28 83-01	FRONT PIECE		1	1
7	537 27 59-01	HIP PAD		1	1
8	502 02 28-01	HOOK		1	1
9	502 02 30-02	LOCK		1	1,8
10	586 34 10-01	SPRING		1	1,8
11	502 02 29-02	HOOK		1	1,8
12	735 31 09-20	E-CLIP		1	1,8
13	537 17 54-01	HIP PAD		3	1

**L** 524, 525  
IGNITION & CLUTCH



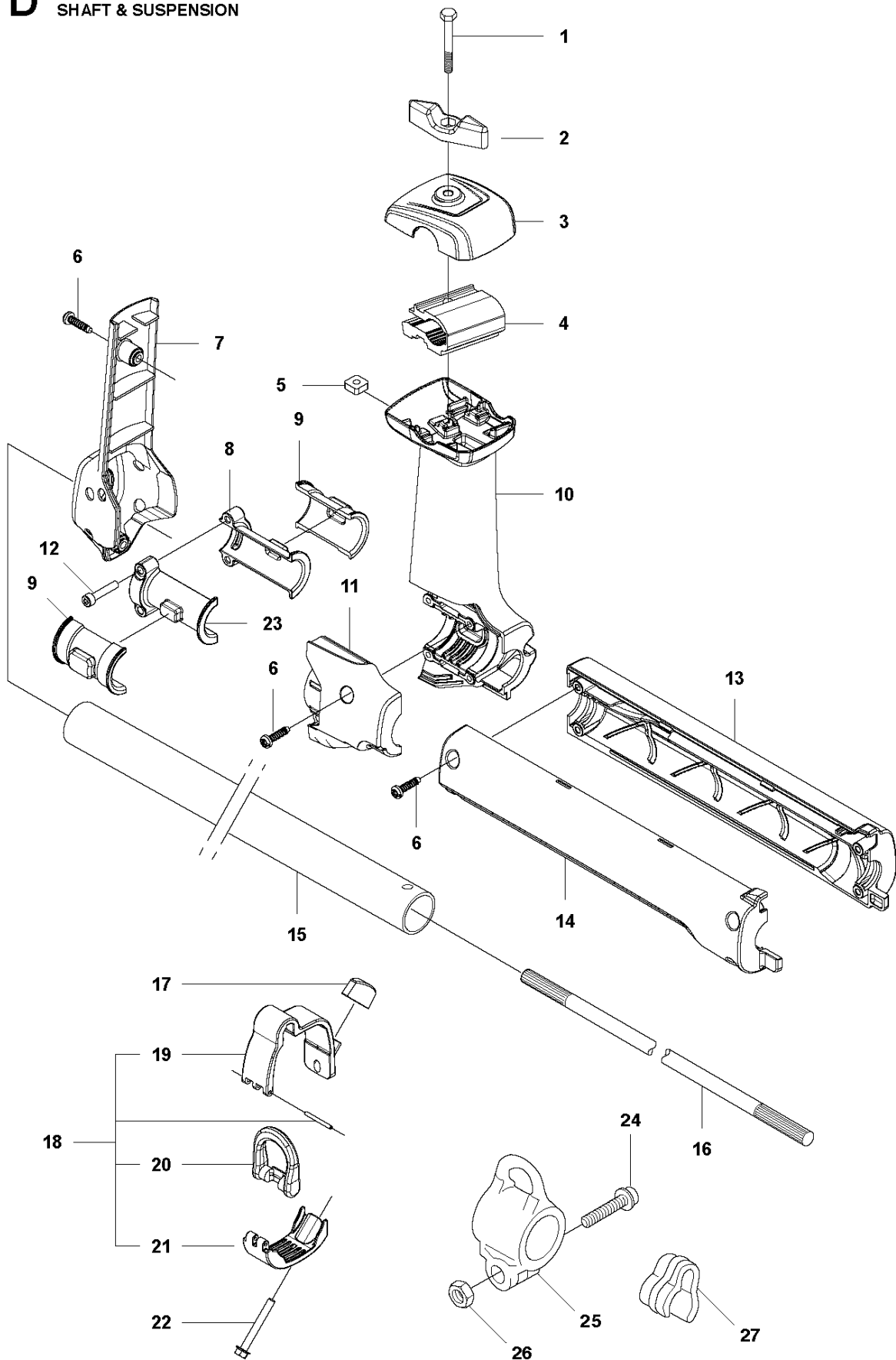


## IGNITION SYSTEM &amp; CLUTCH

525 RX

Ref	Part No	Description	Remark	QTY	KIT
1	576 40 39-01	IGNITION MODULE		1	
2	584 82 66-01	IGNITION CABLE		1	1
3	579 59 07-01	TUBE		1	1
4	586 10 72-01	SPARK PLUG CAP		1	1
5	580 63 48-01	SPRING		1	1
6	584 96 81-01	SPARK PLUG	BPMR-8Y : NGK	1	
7	521 51 58-01	BOLT		2	
8	521 76 97-01	SPACER		2	
9	577 85 17-01	SHORT CIRCUIT CABLE		1	
10	516 12 41-01	RING		1	
11	581 14 20-01	CLUTCH DRUM		1	
12	513 18 96-01	SCREW		2	
13	521 75 82-01	WASHER		2	
14	577 05 28-01	CLUTCH ASSY		1	
15	576 40 07-01	CLUTCH SPRING		1	14
16	504 11 80-01	NUT		1	
17	578 96 78-01	FLYWHEEL		1	
18	505 05 44-01	WASHER		2	

**D** 525 RXT, RK, RX  
SHAFT & SUSPENSION

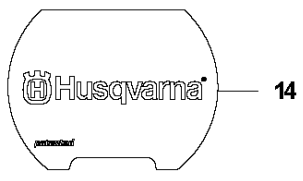
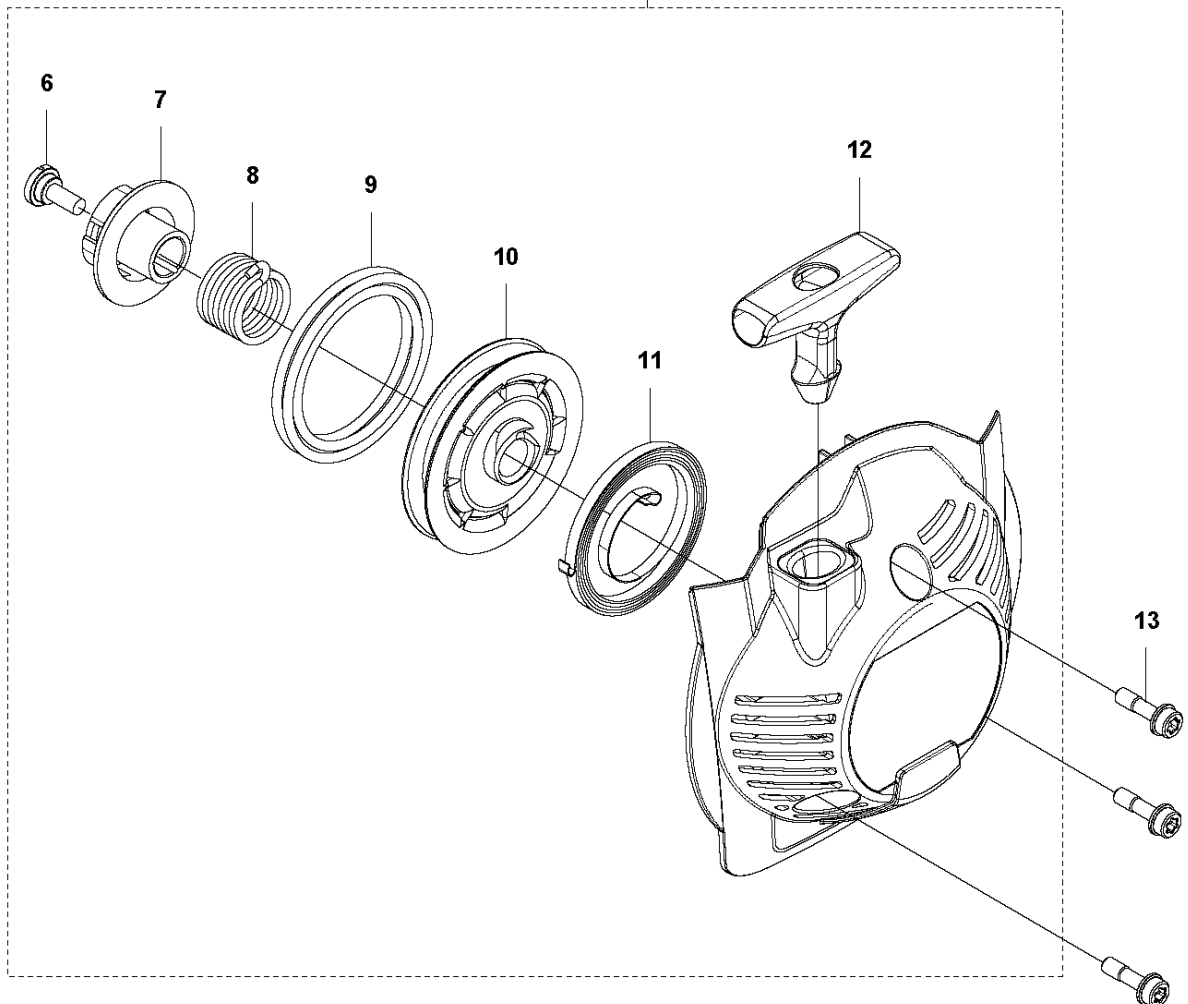
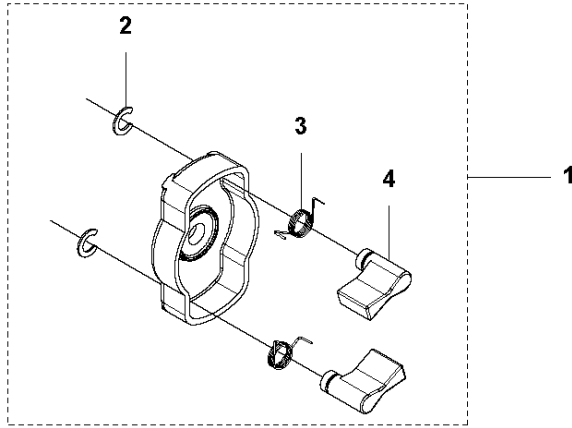


## SHAFT &amp; HANDLE

525 RX

Ref	Part No	Description	Remark	QTY	KIT
1	725 23 82-85	SCREW EHHM	M6x60	1	
2	502 20 38-01	KNOB		1	
3	577 55 82-01	CAP		1	
4	544 02 09-01	CLIP		1	
5	502 19 71-01	SQUARE NUT		1	10
6	525 76 46-04	SCREW ITXSCT		10	
7	577 55 81-01	COVER		1	
8	578 13 90-01	BRACKET		1	
9	578 13 92-01	ABSORBER	RXT, RK	2	
9	585 17 76-01	SPACER	RX	2	
10	578 24 77-01	HANDLE BAR BRACKET		1	
11	577 55 80-01	COVER		1	
12	525 82 50-01	SCREW ITXSCM		2	
13	577 55 75-01	WEAR PROTECTION		1	
14	577 55 76-01	WEAR PROTECTION		1	
15	584 97 79-01	TUBE	RXT, RX	1	
16	581 81 51-01	DRIVE SHAFT	RXT, RX	1	
17	537 13 04-02	KNOB	RXT, RK	1	
18	578 24 78-01	LOOP	RXT, RK	1	
19	577 55 77-01	CLAMP	RXT, RK	1	18
20	537 35 01-01	LOOP	RXT, RK	1	18
21	577 55 78-01	CLAMP	RXT, RK	1	18
22	725 23 39-51	SCREW EHHM	RXT, RK	1	
23	578 13 91-01	BRACKET		1	
24	525 75 51-01	SCREW ITXSFCM	RX	1	
25	503 94 10-01	HOOK	RX	1	
26	731 23 14-01	HEXAGON NUT	RX	1	
27	502 21 12-01	STAPLE	RX	1	

**J2** 525 LK, RJX, RXT, RX, RK  
STARTER

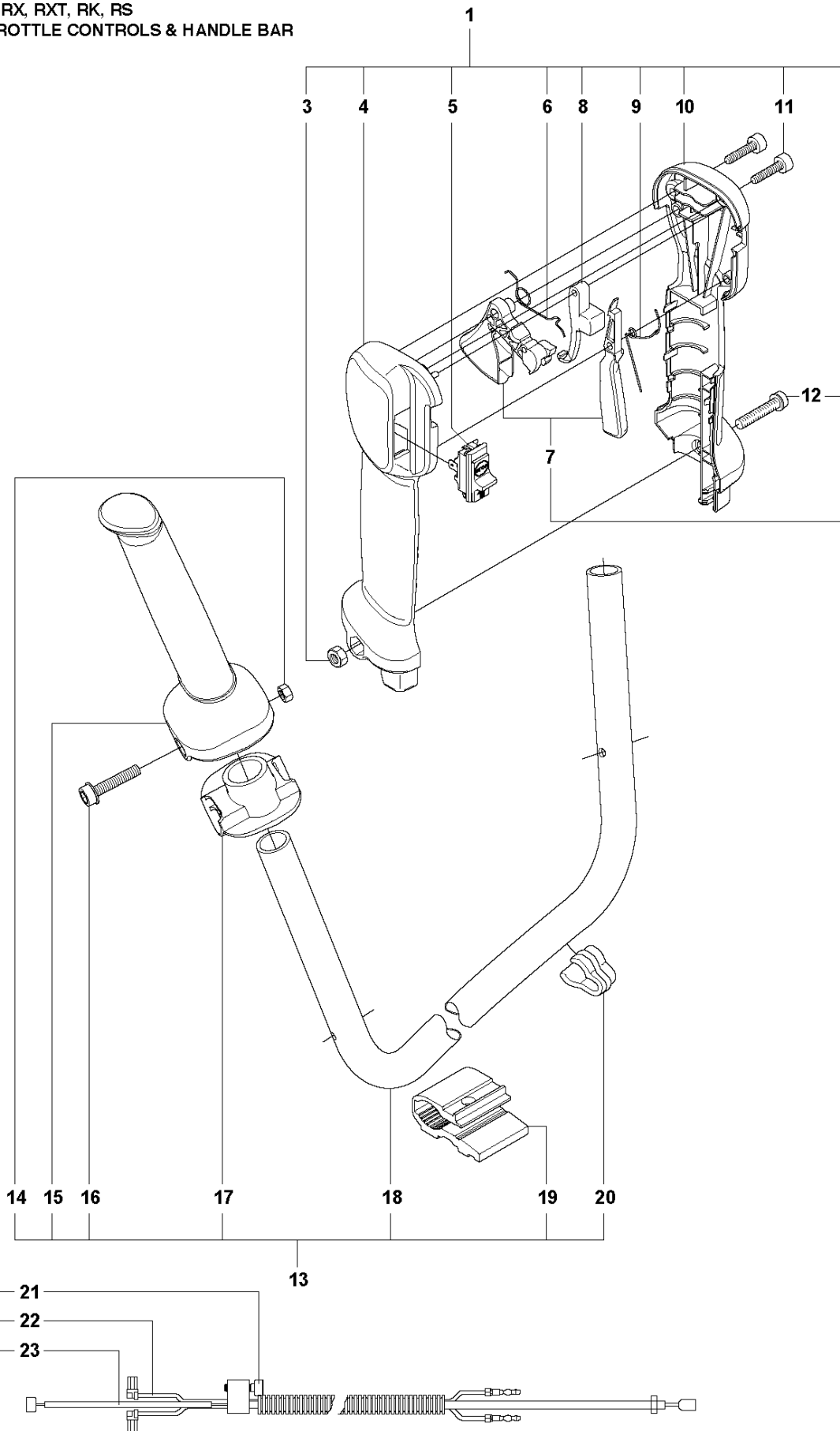


## STARTER

525 RX

Ref	Part No	Description	Remark	QTY	KIT
1	581 14 65-01	STARTER PULLEY		1	
2	521 60 04-01	E-RING		2	1
3	521 60 03-01	SPRING		2	1
4	521 60 02-01	RATCHET		2	1
5	577 84 92-01	STARTER ASSY		1	
6	521 60 00-01	SCREW		1	5
7	576 40 12-01	PULLEY		1	5
8	577 13 41-01	SPRING		1	5
9	577 84 87-01	ROPE		1	5
10	577 84 88-01	REEL		1	5
11	504 11 50-01	SPRING.SPIRAL		1	5
12	575 48 95-01	STARTER HANDLE		1	5
13	577 81 54-01	BOLT		3	
14	579 36 96-01	DECAL		1	

**E** 525RX, RXT, RK, RS  
THROTTLE CONTROLS & HANDLE BAR



## THROTTLE CONTROLS

525 RX

Ref	Part No	Description	Remark	QTY	KIT
1	537 42 45-13	HANDLE SYSTEM ASSY		1	
2	578 24 81-02	WIRING	RX, RS	1	
3	503 22 10-13	HEXAGON NUT		1	1
4	537 16 02-03	HANDLE HALF LEFT	RX	1	1
5	537 41 90-01	SWITCH		1	1
6	537 17 42-01	SPRING THROTTLE TRIG		1	1
7	506 49 77-01	THROTTLE CONTROL		1	1
8	537 16 07-03	STARTER THROTTLE LOC		1	1
9	537 17 43-01	SPRING		1	1
10	537 16 03-01	HANDLE HALF RIGHT	RX	1	1
11	574 44 40-01	SCREW ITXSCT		2	2
12	525 75 51-09	SCREW ITXSCFM	M5X35	1	1
13	578 24 82-02	HANDLE BAR	RX	1	
14	731 23 14-01	HEXAGON NUT		1	13
15	537 17 28-01	HANDLE	RXT, RK, RS	1	13
16	525 75 52-04	SCREW ITXSCFM		1	13
17	537 17 29-01	COVER		1	13
18	537 36 00-01	HANDLEBAR	RXT, RK, RX	1	13
19	544 02 09-01	CLIP	RXT, RK, RX	1	13
19	503 75 00-01	HANDLEBAR BRACKET	RS	1	13
20	502 21 12-01	STAPLE	RS	1	13
21	503 21 66-18	SCREW IHSCT		1	2
22	580 62 24-02	SHORT CIRCUIT CABLE	RX, RS	1	2
23	580 47 09-01	THROTTLE CABLE		1	2

# Illustrated Parts List - IPL Update



Product Name(s)

**525 RX**

Description of change

1. Uniting of several different article numbers to one.
2. Change of bearing regarding quality.

Comments

Fully exchangeable

Introduced from

<b>Serial number / Date</b>	<b>Remark</b>
	Ignition cable 584 82 66-01
	Bearing 506 61 03-01

IPL updates

<b>Page Title</b>	<b>Ref. no</b>	<b>New part no</b>	<b>Name</b>	<b>Excl. part no.</b>	<b>Remark</b>
Ignition system and clutch	2	584 82 66-01	Ignition cable	576 88 27-01	
Crankshaft	5	506 61 03-01	Bearing	523 01 17-01	